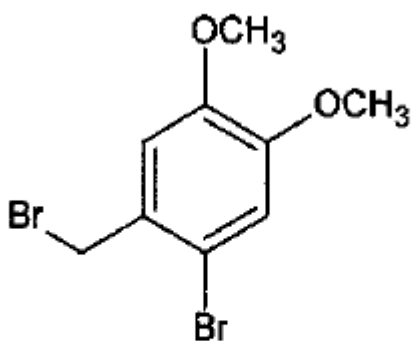


## CLEAN COPY

### ABSTRACT

The process for the preparation of (2-bromo-4, 5-dimethoxy-phenyl)-methyl bromide comprising to novel process for the preparation of (2-bromo-4, 5- dimethoxyphenyl) methyl bromide of formula (I), which is a key intermediate for the preparation of pinaverium bromide.

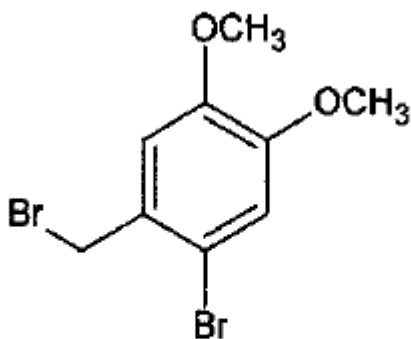


(I)

## MARKED COPY

### ABSTRACT

The ~~invention relates process for the preparation of (2-bromo-4,5-dimethoxy-phenyl)-methyl bromide comprising~~ to novel process for the preparation of (2-bromo-4, 5-dimethoxyphenyl) methyl bromide of formula (I), which is a key intermediate for the preparation of pinaverium bromide.



(I)