FORM 13 THE PATENTS ACT, 1970 (39 of 1970) & THE PATENTS (AMENDMENT) RULES, 2006

Application for Amendment of the Application for Patent / Complete Specification [See sections 57; and Rule 81(1)]

We, Avaya Inc., of 4655 Great America Parkway, Santa Clara, CA 95054-1233, U.S.A, request leave to amend the Application with respect to the Indian Patent Application No. 1579/MUM/2011 dated May 26, 2011

Our reasons for making this request are as follows: -

The amendments are being made with respect to the change in address for service of the Applicant from

Adv. M.S. KHADILKAR & Adv. A. A. Kirpekar of K² I. P. R. (Patent & Trademark Attorneys)

701-702, Crystal Tower, 46/48, Maruti Lane, Fort, Mumbai— 400 001, Maharashtra, India

То

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709/710, Tolstoy House 15-17, Tolstoy Marg New Delhi – 110 001 India Telephone No. 91 11 23716565 Mobile No. 9811161518 Fax No. 91 11 23716556 E-mail ID mail@lexorbis.com

We declare that no action for infringement or for the revocation of the patent in question is pending before a court.

We declare that the facts and matters stated herein are true to the best of our knowledge, information and belief.

Dated this the 6th day of November, 2018

Manisha Singh Agent for the Applicant [IN/PA-740] **LEXORBIS**

To The Controller of Patents The Patent Office At Mumbai