

FORM 13  
THE PATENTS ACT, 1970  
(39 of 1970)  
&  
THE PATENTS RULES (AMENDMENTS), 2006  
Application for Amendment of the Complete Specification  
[See sections 57 and rule 81(1)]

We, Avaya Inc., of 4655 Great America Parkway, Santa Clara, CA 95054-1233 U.S.A. request leave to amend the Application with respect to the Indian Patent Application No. 1579/MUM/2011 dated May 26, 2011.

Our reason for making this request is as follows: -

The applicant wishes to record their change of address:

From: 211 Mount Airy Road, Basking Ridge, New Jersey 07920 U.S.A.

To: 4655 Great America Parkway, Santa Clara, CA 95054-1233 U.S.A.

We declare that no action for infringement or for the revocation of the patent in question is pending before a court.

We declare that the facts and matters stated herein are true to the best of our knowledge information and belief.

Dated this the 27<sup>th</sup> day of December, 2018

Manisha Singh  
Agent for the Applicant [IN/PA -740]  
**LEXORBIS**

To  
The Controller of Patents  
The Patent Office  
At Mumbai